

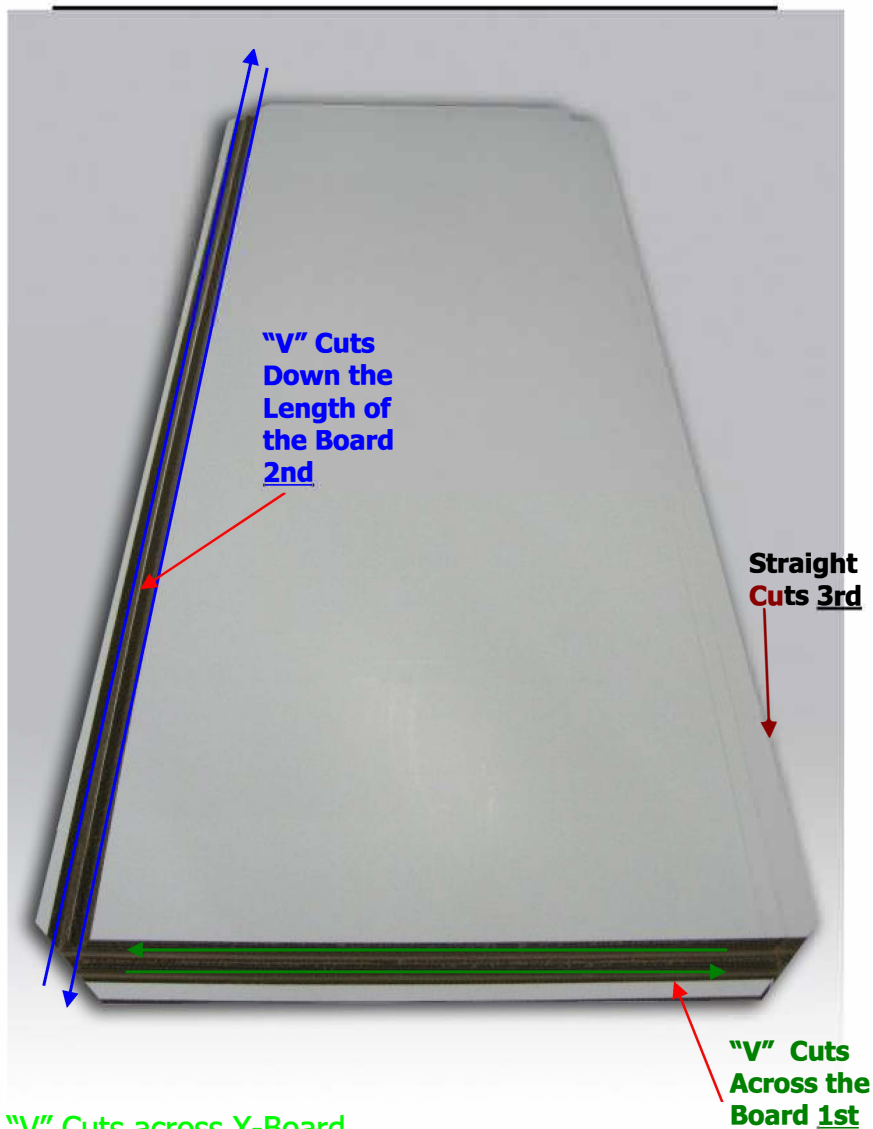


X-Board Cutting Sequence

24th July 2007

Designers of cut files should follow the principles of the cutting sequence shown below and programme their cut files accordingly.

This sequence will avoid the interruption of a cutter as the possibility of a build up of paper on the cutting blade (or local tear when the "V" Cuts cross) is minimised when this sequence is followed.



- 1st "V" Cuts across X-Board
- 2nd "V" Cuts down the length of X-Board
- 3rd Straight Cuts where applicable



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